
Lastname**Name****Student code**

Section 1. QUIZ

1. The **rotameter** is one of the Differential Pressure Flowmeters
true false
2. The **membrane valve** got this name just because has a **ceramic membrane** in contact with the flowing fluid
true false
3. The **Coriolis Flowmeter** is a transducer of volumetric flowrate
true false
4. The level can be measured also for **granular solids**
true false

Section 2. MULTIPLE CHOICE QUESTIONS

1. When the percentage of flow through a valve equals the percentage of plug movement, a valve has
 - a. Linear flow characteristic
 - b. Equal percentage flow characteristic
 - c. Quick opening flow characteristic
 - d. Curved flow characteristic
2. Which of the following parts of a globe valve serves the same purpose as the disk in a butterfly valve?
 - a. Seat
 - b. Plug
 - c. Packing rings
 - d. Packing flange
3. What is roughly a **gauge pressure** of 195 psi when converted in absolute psi ?
 - a. 151
 - b. 164
 - c. 178
 - d. 210
4. In the processing industry, the most common control valve body style is
 - a. Saunders
 - b. Three-Way
 - c. Globe
 - d. Bourdon

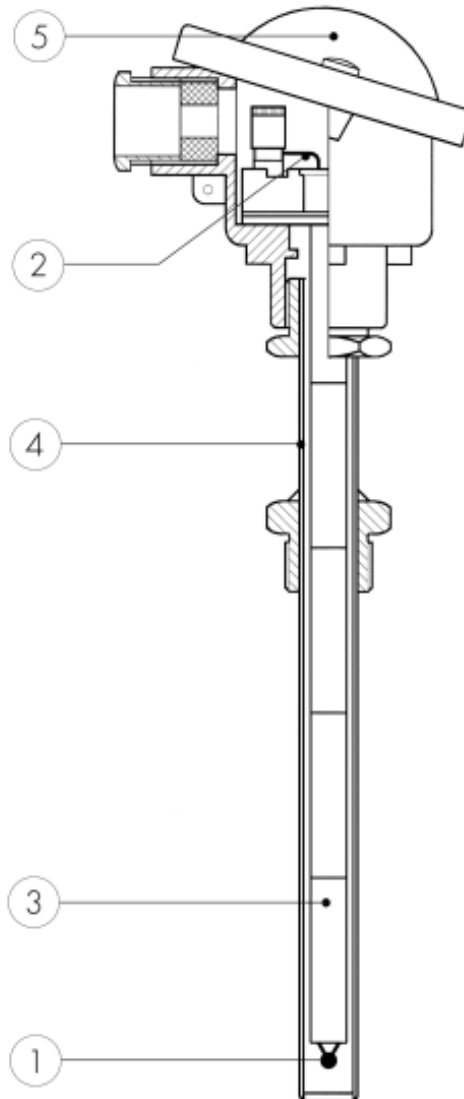
5. A magnetic flow meter determines the flow by measuring the following property of the fluid:
- velocity
 - density
 - temperature
 - volume

Section 3: SENSORS AND INSTRUMENTATION EQUIPMENT FOR PROCESS MEASUREMENTS

3.1. Termocouple

With ref. to the figure,

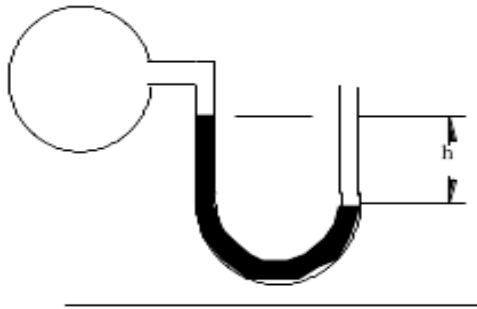
- is this a thermocouple for **laboratory** or **industrial** use?
- recognize and list the five numbered parts



3.2. Pressure measurement

With ref. to the figure,

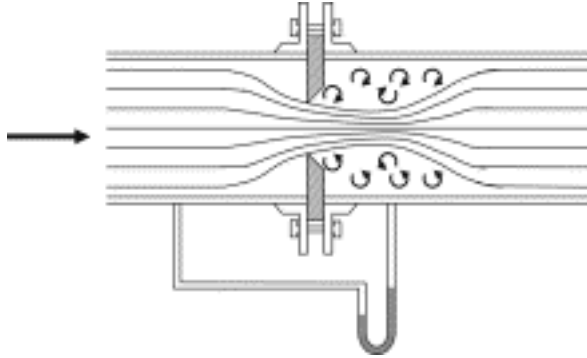
- Recognize the type of pressure sensor in the image
- Is it measuring the of a **gas or a liquid**?
- Based on the image, is the absolute pressure larger at the right-side or the left-side port ?
- Is this sensor a **transducer**?



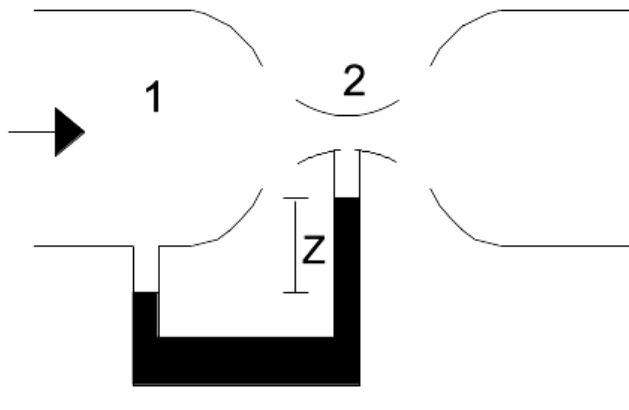
3.3. Other sensors

With ref. to the figures,

- a. Recognize the type of sensor in the first image



- b. Recognize the type of sensor in the second image



- c. Which process variable do they measure?
- d. Is the special tubing positioned at the bottom of the schemes the same device described in the previous section 3.2?
- e. Obtain and provide here the working equation

3.4. The "sonar" level meter

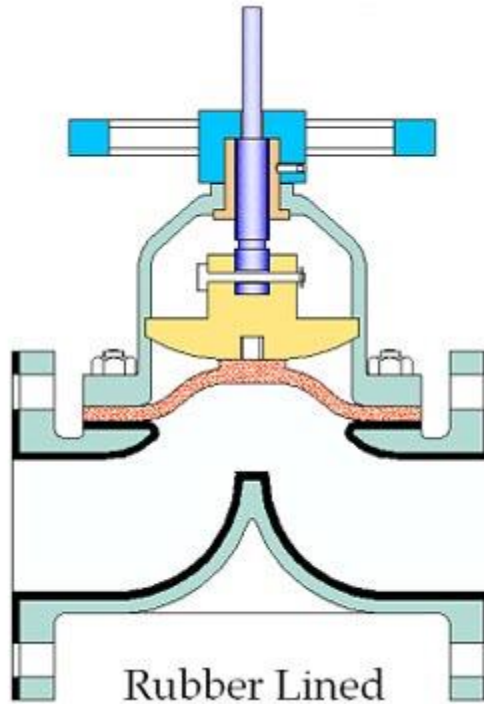
- a. Provide a schematic drawing of how it works

Section 4: Valves

4.1 Valve technology

With ref. to the figure,

- a. Recognize the **type of valve** in the figure



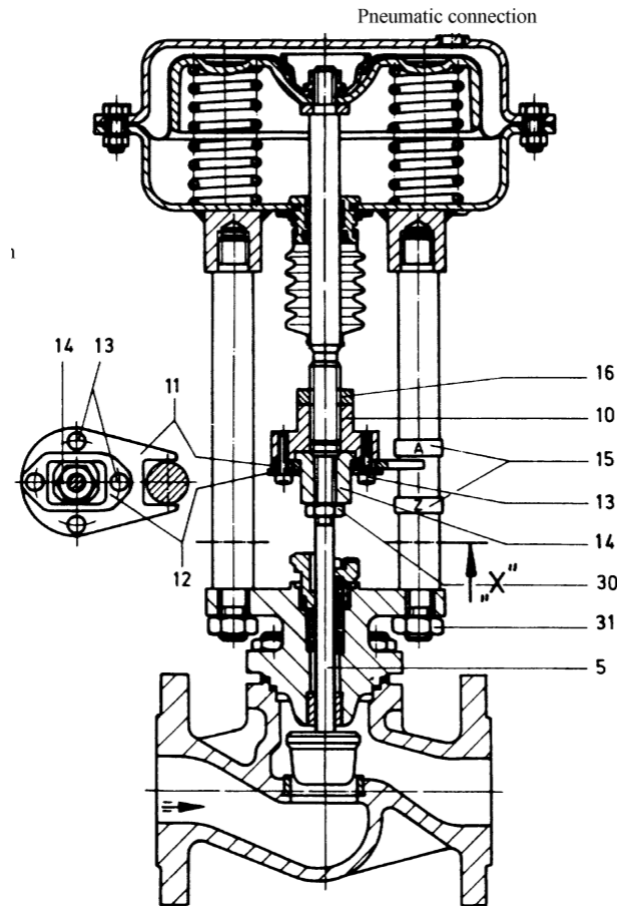
- b. Is it a **linear** or **rotary** valve?
- c. What is its **application purpose**?
- d. Recognize the main **component parts** of valve in the figure and list them
- e. Is this type of valve subject to possible **cavitation**?

4.2 Valve actuator

With ref. to the figure and its title on top,

- a. briefly discuss its operation

Operation mode: Spring opens valve - Air closes valve



4.3. Sizing problem

A Valve from the manufacturer Assured Automation is to be selected for flow control of the following fluid:

liquid: maple juice
 density $\rho = 1370 \text{ kg/m}^3$;

under the following additional conditions:

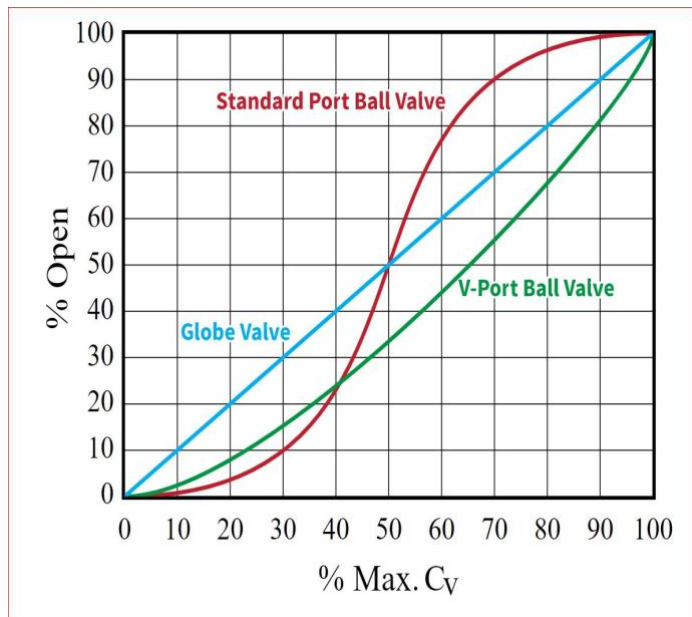
nominal diameter of the line: $DN = 4 \text{ in}$
 pressure upstream of the valve: $P_1 = 25 \text{ psi}$
 pressure downstream of the valve: $P_2 = 21 \text{ psi}$
 •
 nominal flow rate: $m = 11.6 \text{ kg/s}$
 vapor pressure: $P_v = 1.2 \text{ psi}$
 ratio coefficient of the critical pressure for liquids: $F_F = 0.956$

1. Calculate the flow coefficient C_v

The ASSURED AUTOMATION valve is available with the following manufacturer's table and 3 different intrinsic characteristics (see image):

- I. Modulating Ball valve with standard port
- II. Modulating Ball valve with special V-port
- III. GVI Globe valve

Valve Size in	C_{vn} gpm $\text{psi}^{-1/2}$
1"	12
2"	43
3"	100
4"	170



- 2. Choose the valve with the most suitable DN and intrinsic characteristics
- 3. Calculate the relevant points characterizing the flow characteristic, put them in a graph and determine if the valve operates under normal flow conditions
- 4. Calculation of the “vapor pressure” which would determine cavitation in the chosen valve

Next, you are prompted to enter the sized valve in a circuit, taking ΔP_n equal to the original value ($P_1 - P_2$) and the authority $V=0.25$.

- 5. How much is the ΔP_u pressure drop across the user equipment?
- 6. How much is the ΔP_0 pressure drop across the entire circuit?

7. Calculate the value of the nominal flow \dot{V}_n that passes through the valve in the circuit
8. How much is the flow rate $\dot{V}_1(h)$ which passes the valve for $h_1 = 0.15$?
9. How much is the actual pressure drop across the valve ΔP_{v1} for $h_1 = 0.15$?
10. How much will the relative stroke h_2 be for which a flow rate $\dot{V}_2(h) = 147.5$ gpm will transit into the valve inserted in the circuit?