
Lastname**Name****Student code**

Section 1. QUIZ

1. **Immersion** level measurement can also be done for **solids**
true false
2. The **primary sensitive element** never transforms the measured variable into an electrical or pneumatic signal
true false
3. In the **gate valves** the shutter always moves parallel to the sealing seats
true false
4. **The Seebeck effect** generates a f.e.m. which is a linear function of temperature
true false

Section 2. MULTIPLE CHOICE QUESTIONS

1. A magnetic flow meter determines the flow by measuring the following property of the fluid:
 - a. velocity
 - b. density
 - c. Temperature
 - d. Volume
2. Which meter does not introduce an obstruction?
 - a. Head meter
 - b. Magnetic flowmeter
 - c. Time-of-travel ultrasonic meter
 - d. Turbine meter
3. Which of the following parts of a **globe valve** serves the same purpose as the disk in a butterfly valve?
 - a. Seat
 - b. Plug
 - c. Packing rings
 - d. Packing flange
4. What is roughly a **gauge pressure** of 195 psi when converted in absolute psi ?
 - a. 151
 - b. 164
 - c. 178
 - d. 210

Section 3: SENSORS AND INSTRUMENTATION FOR PROCESS MEASUREMENTS

3.1. The thermocouple

- make a **schematic drawing** of an **industrial thermocouple**
- appropriately highlight the hot junction and the connection terminals in such a **schematic drawing**

3.2. Pressure sensors

Make a **schematic drawing** of the Bourdon tube

3.3 Throttle flow meters

- Obtain the flow rate equation in the **ideal case**
- Calculate the flow rate measured for water with the following data: $P_1=90$ kPa, $P_2=60$ kPa, $d_1=55$ mm, $d_2=25$ mm
- Extend the flow rate equation to **non-ideal cases**
- Extend the flow rate equation to the case of **non-constant density**

3.4. "Sonar" level meter

Make a **schematic drawing**

3.5. General properties of sensors

Draws and comments on the block diagram which includes the essential elements for the measurement and therefore allows the schematization of the "**measurement chain**"

3.6. Accuracy and precision

Draw a graph of a measurement over time showing the difference between **accuracy and precision** for a sensor, and discuss its meaning shortly

Section 4: VALVES**4.1 The control valves**

Prove how mathematically from the Eq. of the intrinsic equal percentage characteristic

$$\Phi = \Phi_0 e^{\beta h}$$

the corresponding expression is obtained for a control valve with rangeability r :

$$\Phi = r^{h-1}$$

4.2. Sizing problem

The sizing of a valve is required under the following conditions:

- liquid: sea water
- density: $\rho=1025 \text{ kg/m}^3$
- nominal flow rate: $\dot{m} = 15 \div 20 \text{ kg/s}$
- nominal diameter of the line: $DN = 2 \text{ in}$
- absolute pressure upstream of the valve in the range: $P_1 = 19.5 \div 24.5 \text{ bar}$
- absolute pressure downstream of the valve: $P_2 = 16.5 \text{ bar}$
- vapor pressure $P_v = 0.02 \text{ bar}$
- coefficient of the critical pressure ratio for liquids: $F_F = 0.956$

1. Calculate the valve **flow coefficient** C_v

A **diaphragm valve** type "Saunders" is available with:

- a single **intrinsic linear characteristic** with **rangeability** $r=20$
- **recovery coefficient** $F_L=0.7$
- the following C_{vn} table:

DN (in)	C_{vn} [gpm psi ^{-0.5}]
1/2 "	9
1"	38
1 1/2"	75
2"	128

2. Make a **schematic drawing** of this valve
3. Choose the most appropriate **DN**
4. Calculate the relevant points characterizing the **flow characteristic**, put them in a graph and determine if the valve operates under **normal flow** conditions

Subsequently, you must insert this valve in a circuit whose user pressure drop is:

- a. $\Delta P_u = \Delta P_n / 2$
- b. $\Delta P_u = 2 \Delta P_n$

assuming that $\Delta P_n = P_1 - P_2$ from the data previously used for sizing.

5. How much is the authority V value in the two cases a) and b)?

Moreover, in condition a) in which: $\Delta P_u = \Delta P_n / 2$

6. What is the volumetric flow rate \dot{V}_h that will pass through the valve being $h = 0.25$?
7. What is the pressure drop $\Delta P_{v,h}$ through the valve inserted in the circuit being $h = 0.25$?
8. How much will the relative stroke h_r be for which a flow rate $\dot{V}_r = 340 \text{ gal(US)/min}$ will transit into the valve inserted in the circuit?
9. Can you let gasoline ($\rho = 740 \text{ kg m}^{-3}$) pass through the same valve, under the above flow and pressure conditions? What is going to change? How much will the new C_v value be?